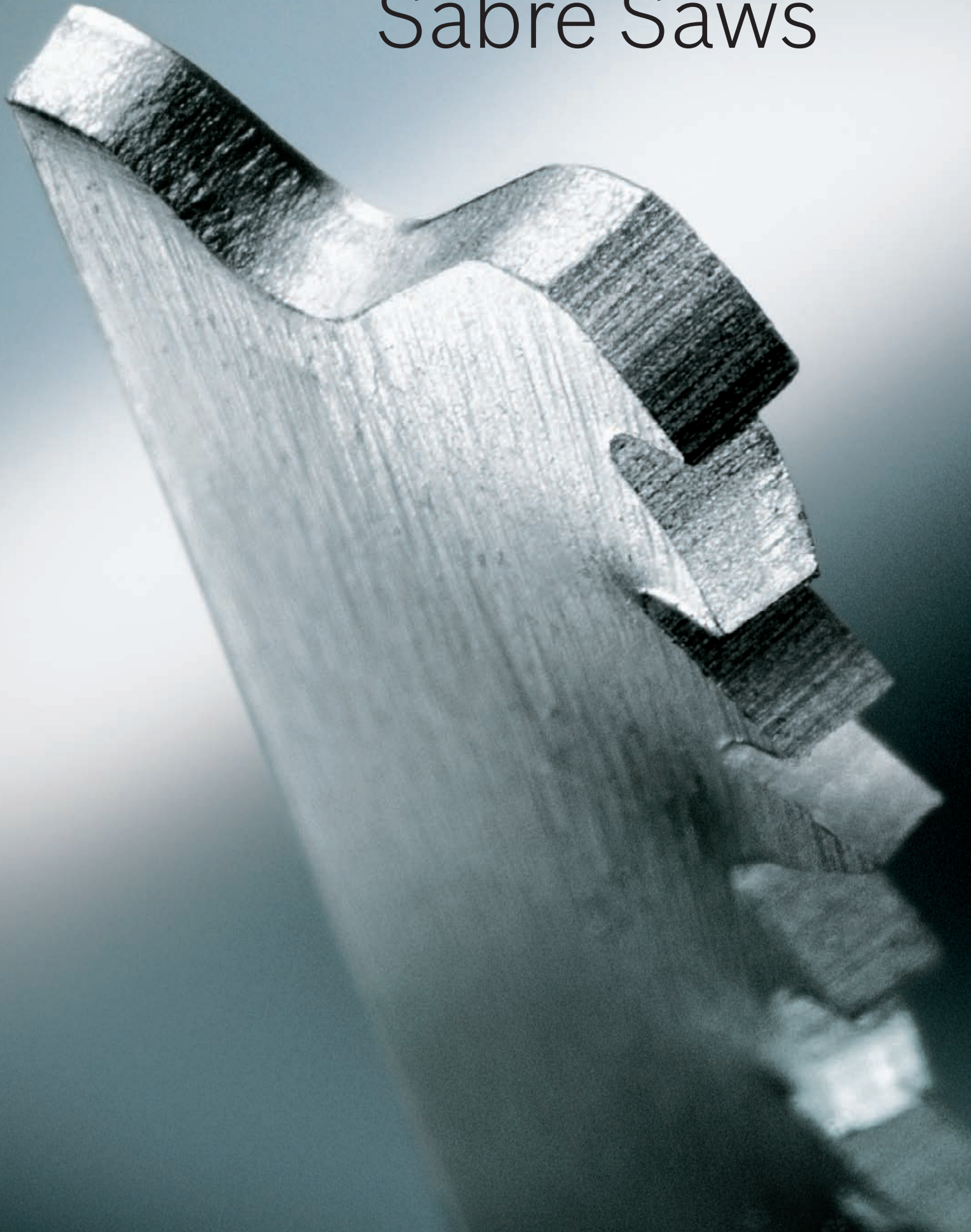


Jigsaws and Sabre Saws



Contents

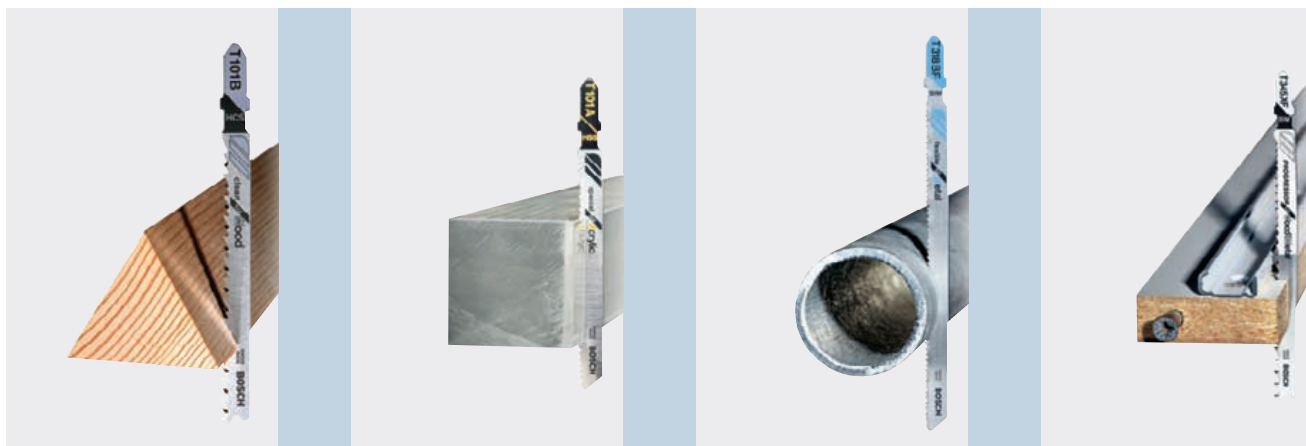
<p>444 Jigsaw blades for jigsaws and multisaws</p> <p>453 Single lug shank</p> <p>453 for wood</p> <p>457 for hardwood</p> <p>459 for wood and metal</p> <p>460 for metal</p> <p>464 for special applications</p> <p>467 Universal shank</p> <p>467 for wood</p>	<p>469 for hardwood</p> <p>470 for wood and metal</p> <p>470 for metal</p> <p>472 for special applications</p> <p>472 Makita shank</p> <p>472 for wood</p> <p>474 for wood and metal</p> <p>474 for metal</p> <p>476 Fine shank</p> <p>476 for wood</p> <p>476 for metal</p>	<p>477 Double lug shank</p> <p>477 for wood</p> <p>479 for metal</p> <p>460 Jigsaw blade sets</p> <p>460 Single lug shank</p> <p>460 Universal shank</p> <p>483 Accessories for jigsaws</p> <p>485 Accessories for the Bosch Multisaw PMS 400</p>
<p>487 Sabre saw blades for sabre saw, etc.</p> <p>498 Universal shank</p> <p>498 for metal</p> <p>506 for wood and metal</p> <p>509 for wood</p> <p>511 for special applications</p> <p>513 Sabre saw blade sets</p>	<p>514 Saw blades for Bosch Multisaw PFZ 500 E</p> <p>516 HCS and TC saw blades for Bosch Tandem All Purpose Saw</p> <p>517 Accessories for Bosch Power Tenon Saw GFS 350 E</p>	<p>519 Saw blades for Bosch Foam Rubber Cutter GSG 300</p> <p>520 Accessories for Bosch Chainsaws</p> <p>522 Accessories for Bosch Multifunction Tool GOP 10.8 V-Li</p>

Quality – clear and understandable:

You will find the correct blade immediately.

Bosch saw blades set worldwide standards for quality.

They are both powerful and durable. There is a different blade for every job, no matter what levels of precision, stability, speed and accuracy you require. Our customers also demand a clearly structured, tightly designed range of blades in easy-to-understand and informative packaging. Bosch’s jigsaw blades are also designed to be good-looking. They are arranged by colour according to purpose and have catchy product names. The clearly-designed packaging includes symbols to show which blade should be used for a particular job.



Grey – for wood.

The product name says it all	Features	Blade quality
basic for Wood	Good and cost-effective	HCS, milled
speed for Wood	For fast cuts	HCS, ground
clean for Wood	Fine, clean cuts	HCS, ground
extra-clean for Wood	Produces tear-free cuts in wood	HCS, ground
precision for Wood	Precision cutting at accurate angles	HCS, ground
PROGRESSOR for Wood	Fast through thick and thin	HCS, ground
speed for HardWood	For quick cuts, even in hardwood	BIM, ground
clean for HardWood	For fine cuts, even in hardwood	BIM, ground
extra-clean for HardWood	Produces tear-free cuts in wood	BIM, ground
special for Laminate	For precise, clean cuts in laminate	BIM, ground




Blue – for metal.

The product name says it all	Features	Blade quality
basic for Metal	Good and cost-effective	HSS, milled
flexible for Metal	Break-resistant, long lifetime	BIM, milled
flexible for Metal-Sandwich	Break-resistant, long lifetime	BIM, milled
PROGRESSOR for Metal	Fast through thick and thin	HSS, milled
special for Alu	Ideal for aluminium, soft and non-ferrous metal	HSS, milled
basic for Inox	Good and cost-effective for stainless steel	BIM, milled




White – for wood and metal.

The product name says it all	Features	Blade quality
PROGRESSOR for Wood & Metal	Universal, fast through thick and thin	BIM, milled



Black – for special applications.

The product name says it all	Features	Blade quality
special for Inox	For stainless steel	TC, ground
special for Synthetics	For abrasive plastics	TC, ground
special for FiberPlaster	For fibre and cement materials	TC, ground
special for Ceramics	For ceramic materials	TC, grit
special for Acrylic	Clean through acrylic glass	HSS, ground
special for Soft-Material	Cuts soft materials	HCS, ground




New: Extra-Clean for Wood.

Particularly fine, clean, tear-free cuts on both sides in wood.


An absolute first: tear-free, straight cuts on both sides in wood, no matter whether the jigsaw is guided from above or below. You no longer need to mark the wood from underneath, so mistakes due to incorrect marking are now a thing of the past. This durable product allows you to work cleanly and accurately even at high cutting speeds.

It's all in the teeth: the tooth strip with its revolutionary tooth geometry* is responsible for this exceptional performance.

* patent pending

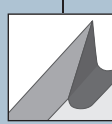


Optimum cutting action due to the integrated pre-cutting function:


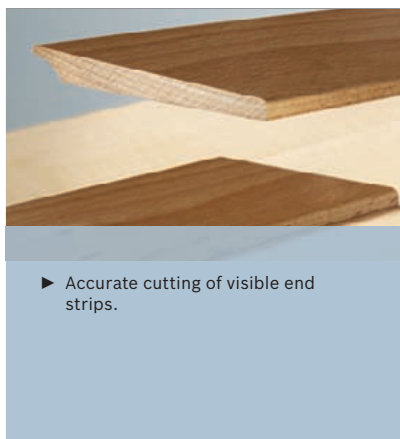
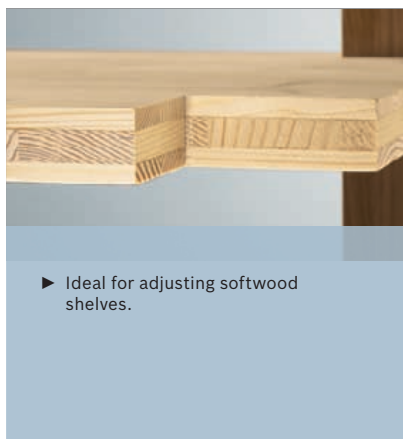
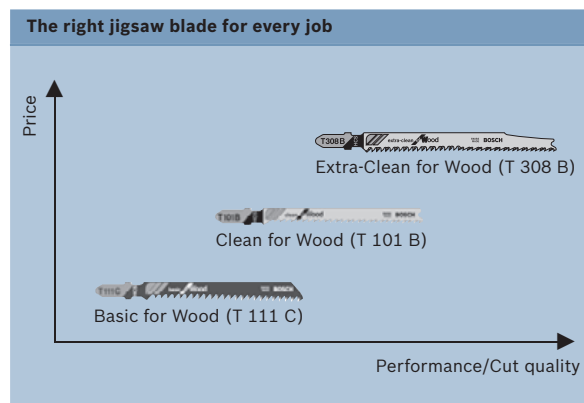


- ▶ Two rows of teeth arranged at different angles.
- ▶ Teeth cut into the material at an optimum angle from above and below.

Scalpel tooth: tear-free cuts on the bottom of the material
Razor-sharp, cross ground teeth cut wood fibres like a scalpel on the reverse side of the material.



Pointed tooth: tear-free cuts on the top
Precision-ground pointed teeth with optimised clearance and hook angles separate the wood fibres in a pull-cut motion on the top surface of the material.

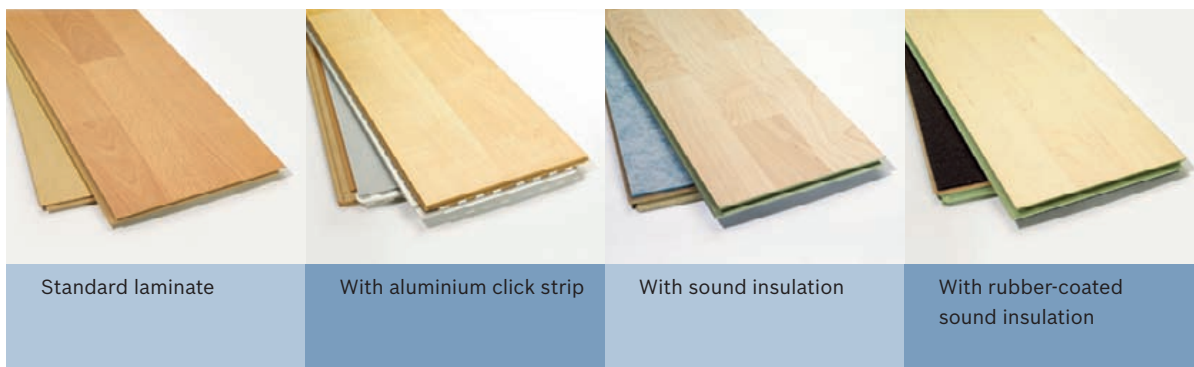



Special for Laminate.

For precise, clean cuts in laminate.

The Special for Laminate jigsaw blades guarantee optimum working results in laminate, even if the laminate panel is cut from above. It no longer has to be marked and cut from below, therefore preventing incorrect marking and wastage. All of this is thanks to the innovative pointed teeth. In addition, the Special for Laminate jigsaw blades are made from durable bi-metal, which guarantees a long working life at constantly high cutting speeds through highly abrasive laminate.

For all laminates, less wastage.



The new Special for Laminate jigsaw blades can be used on all conventional laminates, even the ones with an aluminium strip or sound insulation. Not only that, but they can also be used on other wooden materials, e.g. melamine-coated fibre wood boards and plastic-coated boards.



Ideal for precise, clean cuts on both sides in laminate and plastic-coated boards.



The Special for Laminate jigsaw blades are also available for precision curved cuts.

Quality controlled

for optimum results.

HCS

- ▶ Carbon steel for use with softer materials such as softwood, laminated chipboards and soft plastics.

BIM

- ▶ Bi-metal, a highly elastic bond of HSS and HCS to handle the toughest jobs. Especially suitable for use in hardwood, abrasive wooden materials, hard plastics, and harder materials such as non-ferrous metal and metal.
- ▶ The flexible BIM saw blades are used, for example, if there is a risk of shank breakage.
- ▶ Their working life is around twice that of HSS blades and up to 10 times longer than HCS blades, making them excellent value for money.

HSS

- ▶ Fully hardened, high-quality high speed steel for use with hard materials such as metal, aluminium and non-ferrous metal.

TC

- ▶ Tungsten carbide saw blades are particularly efficient.
- ▶ The tungsten carbide teeth bite through glass fibre reinforced plastic, cement-bonded fibreboards or plasterboard.
- ▶ Tungsten carbide tooth strips cut stainless steel.
- ▶ A coating with tungsten carbide grain (= grit) cuts through abrasive materials such as wall tiles or glass fibre-reinforced plastic.

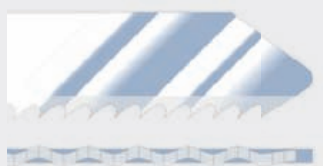
The right geometry

is what's important.



Milled and side set teeth

Blade with relatively rough cut and quick work progress cutting into hard and softwood, aluminium, plastics and non-ferrous metals (e.g. T111C, T345XF).



Milled and wavy set teeth

Blade for fine, straight cutting results in plywood, soft steel, aluminium, non-ferrous metals and plastics (e.g. T119B, T118A).



Ground and side set teeth

Blade for quick cuts in wood (e.g. T144D, T244D).



Ground and taper-ground teeth

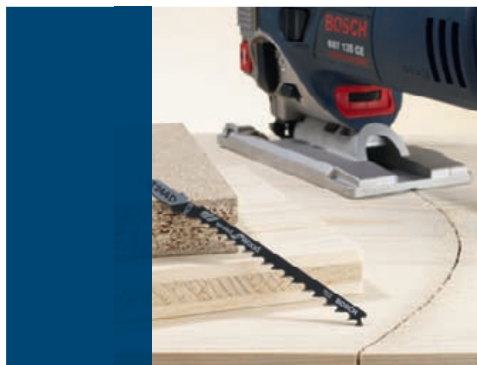
Blade with taper ground backing for fine and clean cuts in wood and plastic (e.g. T101B, T234X).

Note on packaging type:

- All jigsaw blades with a sales package quantity of 1, 3 and 5 have Packaging type C1b.
- All jigsaw blades with a sales package quantity of 25 have Packaging type P1a.
- All jigsaw blades with a sales package quantity of 100 have Packaging type C1a.

Powerful saw blades

make it noticeably easier to work.



With the Speed for Wood T 244 D, curves are no problem – even in wood core plywood.



With the Precision for Wood T 144 DP, you can cut precise and accurate angles in kitchen worktops and doors.



The new Basic for Stainless steel jigsaw blade T 118 GFS is particularly suitable for working on thin stainless steel plates.


















At the building site, use the Progressor for Wood and Metal T 345 XF to cut through wood (even if it contains nails), metal plate, pipes and aluminium profiles.



















Tooth pitch increases progressively

You know the job, we have the saw blade.













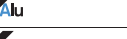



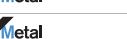













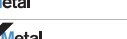
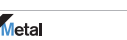






Wood

Material to be processed	Maximum dimensions mm	Subbrand	Type of cut					
			 Straight, fine	 Straight, coarse	 Curve, fine	 Curve, coarse	 At precise angles	 Thin and thick
 Softwood, wood core plywood	1.5 to 15	clean Wood				T 101 AO		
	2 to 15	basic Wood	T 119 B			T 119 BO		
	3 to 65	PROGRESSOR Wood	T 234 X					T 234 X
		precision Wood	T 301 BCP				T 301 BCP	
	3 to 30	clean Wood	T 101 B					
		clean Wood	T 101 BR					
	4 to 50	basic Wood		T 111 C				
	5 to 50	speed Wood		T 144 D		T 244 D		
		extra-clean Wood	T 308 B					
		precision Wood		T 144 DP			T 144 DP	
	5 to 100	speed Wood		T 344 D				
		precision Wood		T 344 DP			T 344 DP	
	10 to 45	clean Wood	T 101 D					
	10 to 65	clean Wood	T 301 CD					
 Hardwood, MDF, chipboard	3 to 30	clean HardWood	T 101 BF					
		clean HardWood	T 101 BRF					
	4 to 65	clean HardWood	T 301 CDF					
	5 to 50	speed HardWood		T 144 DF				
		extra-clean HardWood	T 308 BF					
 Plywood	1.5 to 15	clean Wood				T 101 AO		
	2 to 15	basic Wood	T 119 B			T 119 BO		
	3 to 30	clean Wood	T 101 B					
		extra-clean Wood	T 308 B					
 Construction timber	< 30	clean Wood	T 101 B					
	< 65	PROGRESSOR Wood	T 234 x					T 234 x
	< 100	speed Wood		T 344 D				
		speed HardWood		T 344 DF				
		precision Wood		T 344 DP			T 344 DP	
 Laminated boards	1.5 to 15	clean HardWood				T 101 AOF		
	2 to 30	clean HardWood	T 101 AIF					
	3 to 30	clean HardWood	T 101 BRF					
	5 to 50	speed HardWood		T 144 DF				
		extra-clean HardWood	T 308 BF					
 Kitchen tops/worktops	5 to 100	speed HardWood		T 344 DF				
	< 45	clean HardWood	T 101 BRF					
	< 50	extra-clean HardWood	T 308 BF					
	< 50	precision Wood		T 144 DP			T 144 DP	
 Laminates		precision Wood	T 301 BCP				T 301 BCP	
	1.5 to 15	special Laminate	T 101 BIF		T 101 AOF			
 Plastics	< 30	clean Wood	T 101 B					
		clean HardWood	T 101 AIF					
		clean HardWood	T 101 BF					
 Glass fibre reinforced plastics/epoxy	< 30	clean HardWood	T 101 AIF					
		clean HardWood	T 101 BF					
















Wood and metal

Material to be processed	Maximum dimensions mm	Subbrand	Type of cut					
								
 Construction timber with nails	< 65	PROGRESSOR 		T 345 XF				T 345 XF
 Construction timber	< 65	PROGRESSOR 		T 345 XF				T 345 XF
 Pipes, profiles, thick-walled (open and closed)	< 65	PROGRESSOR 		T 345 XF				T 345 XF
 Aluminium	< 65	PROGRESSOR 		T 345 XF				T 345 XF
 Glass fibre reinforced plastics/epoxy	< 65	PROGRESSOR 		T 345 XF				T 345 XF




































Metal

Material to be processed	Maximum dimensions mm	Subbrand	Type of cut					
								
 Sheet metals	0.5 to 1.5	basic 	T 118 G					
	1 to 3	basic 	T 118 A		T 218 A			
		basic 	T 318 A					
	2.5 to 6	basic 	T 118 B					
		basic 	T 318 B					
	1.5 to 10	PROGRESSOR 	T 123 X					T 123 X
 Perforated metal plates	1 to 3	flexible 	T 118 AF					
		flexible 	T 318 AF					
	1.5 to 4	flexible 			T 118 EOF			
		flexible 	T 118 BF					
	2.5 to 6	flexible 	T 318 BF					
		flexible 						
 Aluminium, non-ferrous metal	< 30	special 	T 127 D		T 227 D			
	< 65	PROGRESSOR 	T 123 X					T 123 X
		basic 	T 318 A					
		basic 	T 318 B					
		flexible 	T 318 AF					
		flexible 	T 318 BF					
 Pipes, profiles (closed)	< 30	PROGRESSOR 	T 123 X					T 123 X
	< 65	basic 	T 318 A					
		basic 	T 318 B					
		flexible 	T 318 AF					
		flexible 	T 318 BF					
		flexible 						
 Profiles (open)	< 65	flexible 	T 318 AF					
		flexible 	T 318 BF					
		flexible 	T 318 BF					

Metal

	Stainless steel plates	0.5 to 1.5	basic 	T 118 GFS			
		1.5 to 4	basic 	T 118 EFS			
	Sandwich material	< 65	flexible 	T 318 AF			
			flexible 	T 318 BF			
		< 120	flexible 	T 718 BF			
	Plastics	< 30	special 	T 127 D	T 227 D		
		< 65	flexible 	T 318 AF			
			flexible 	T 318 BF			
	Glass fibre reinforced plastics/ epoxy	< 30	special 	T 127 D	T 227 D		
		< 65	flexible 	T 318 AF			
			flexible 	T 318 BF			

Special applications

Material to be processed	Dimensions max. mm	Subbrand	Type of cut						
									
	Stainless steel plates	1.5 to 3	special 	T 118 AHM					
		2 to 5	special 	T 118 EHM					
	Glass fibre reinforced plastics/ epoxy	< 50	special 	T 141 HM					
		< 65	special 	T 301 CHM					
		< 80	special 	T 341 HM					
	Plasterboard	5 to 50	special 	T 141 HM					
		5 to 80	special 	T 341 HM					
	Porous concrete	< 80	special 	T 341 HM					
	Fibre cement	5 to 50	special 	T 141 HM					
		5 to 80	special 	T 341 HM					
	Ceramic wall tiles	5 to 10	special 	T 150 Riff					
		5 to 15	special 	T 130 Riff					
	Perspex	2 to 20	special 	T 101 A					
	Polystyrene	< 50	special 	T 113 A					
		< 100	special 	T 313 AW					
	Cardboard, carpet, leather	< 50	special 	T 113 A					
		< 100	special 	T 313 AW					
	Rubber	< 50	special 	T 113 A					
		< 100	special 	T 313 AW					